

GLASS IS LIFE™

O-I makers of pure, sustainable, brand-building glass packaging

O-I Sales & Distribution GmbH

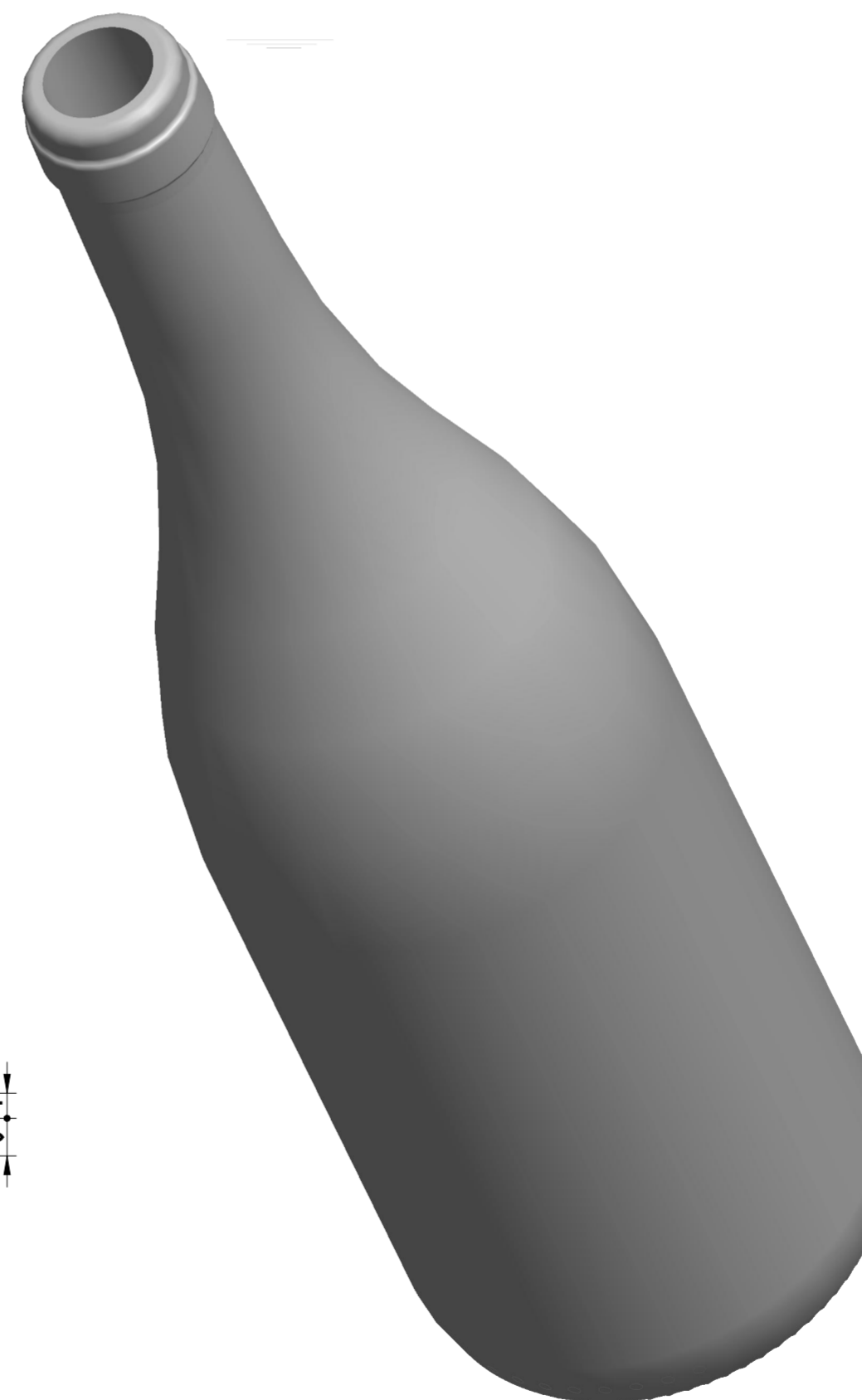
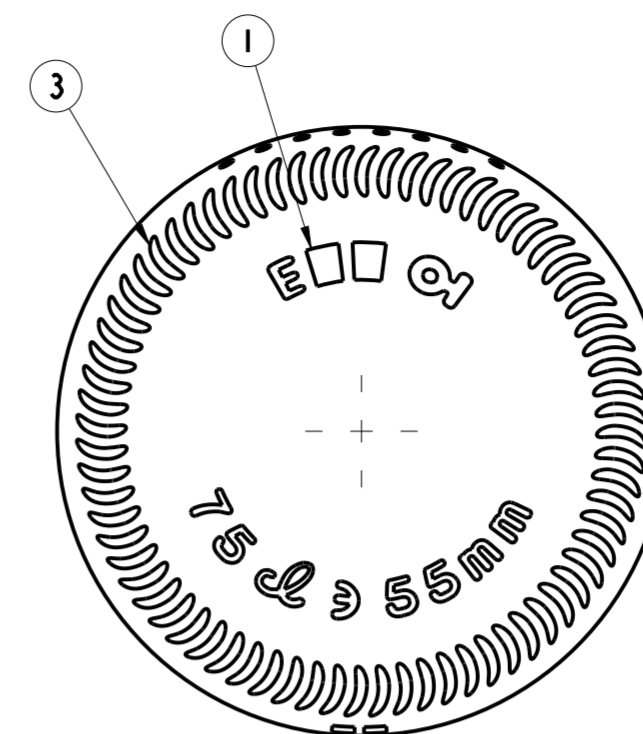
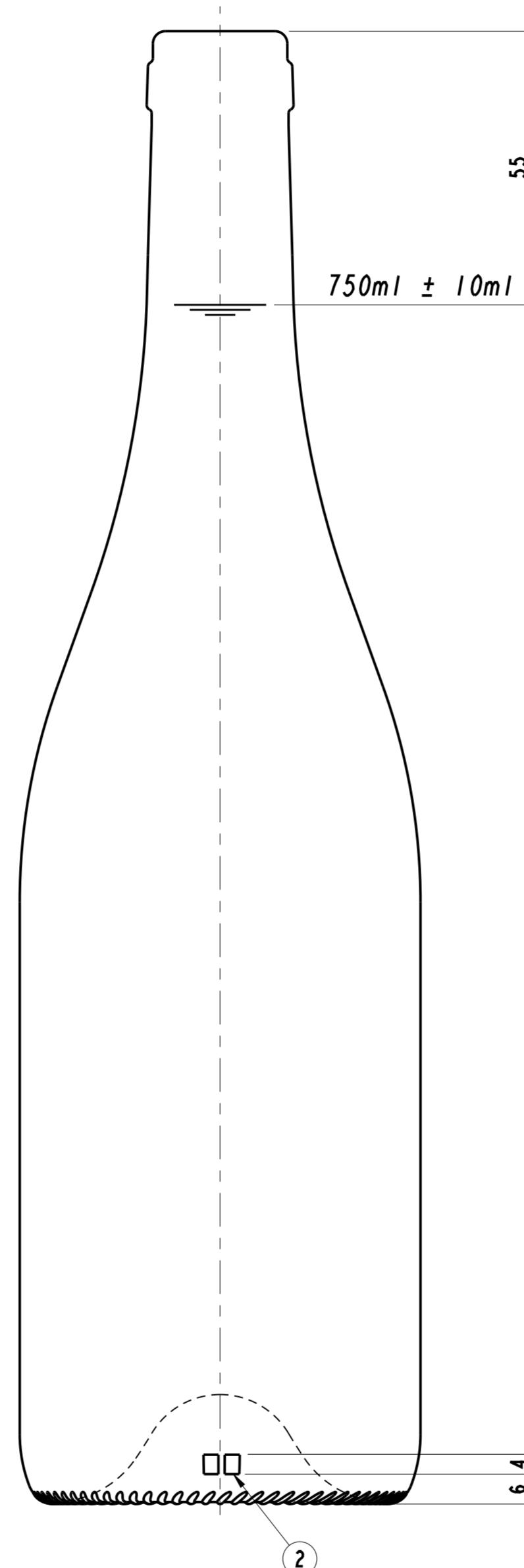
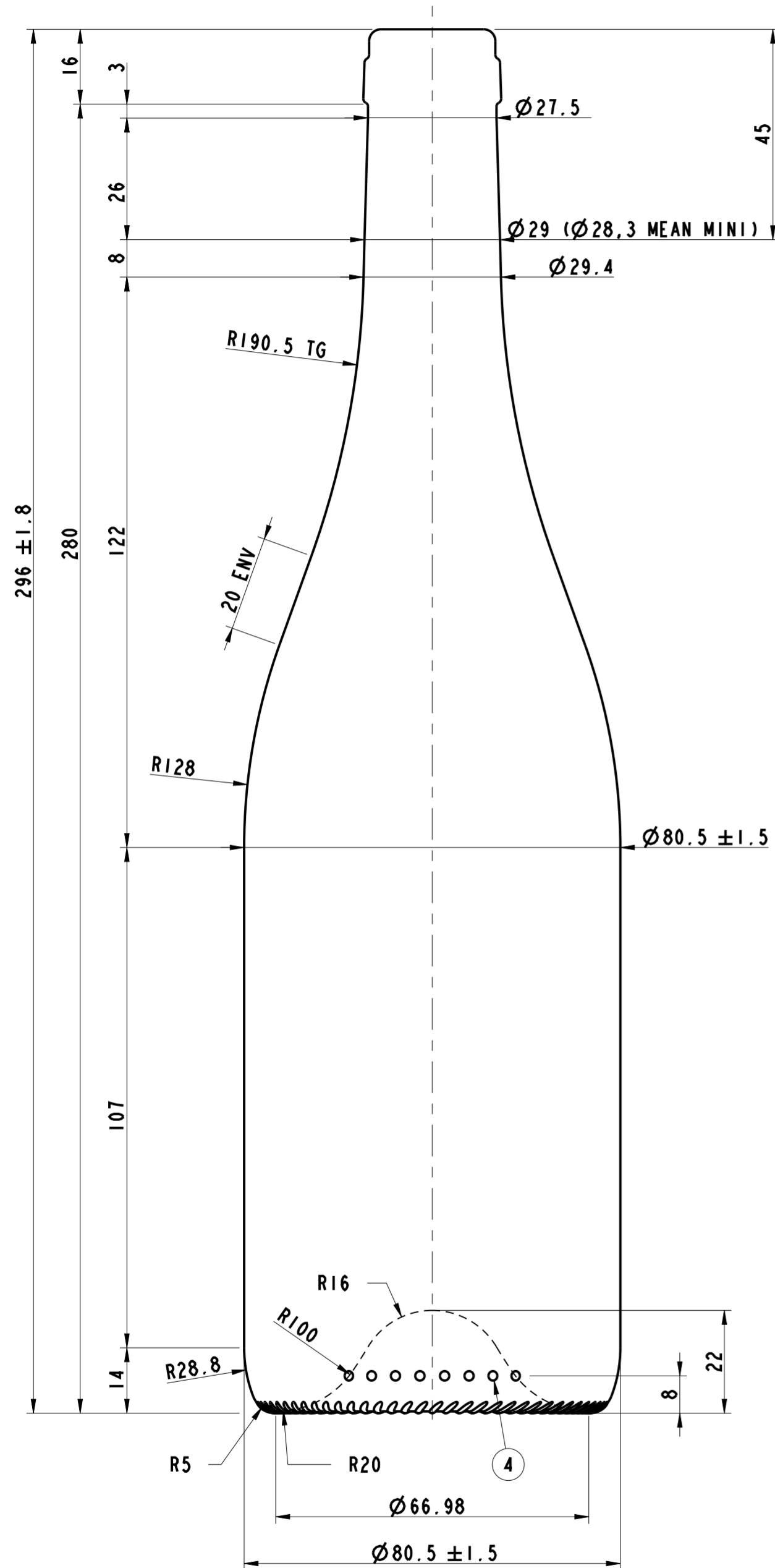
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**CONTAINER & MOULD ENGINEERING
EUROPE**

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

CATEGORY WINE	TLT ANGLE 18.95°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 0776	FINISH REF. CETIE GME 50.1 1992
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm

CONTAINER OVERFLOW CAPACITY (BRIMFUL)
767ml APPROX.

CONTAINER RATED CAPACITY (FILLPOINT)
750ml ± 10ml

CONTAINER WEIGHT
410g APPROX.

FINISH DESIGNATION EU_30.GME 50.1.H160.0776	MAX GAS VOLUME
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PROCESS BB	RETURNABLE NO	DESIGN REF. IPSO 8322
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**STANDARD
75 CL BG CARAC L+G 55 MM**

DESIGNER	D.B	DATE	29/04/14
CHECKED	S.No.	DATE	29/04/14

DRAWING NUMBER 140382	MOULD/SAP NUMBER 140382
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No	DATE	REVISIONS	DESIGN/CHECK